

FOR ALL THINGS FASTENING ... AND TOWER.

1. Inspect to ensure welded clip is in good operational condition.







2. Wrong weldment type:

Ensure that these are never installed on a concrete monopole insert. It is unknown if the concrete pole insert is structurally capable of withstanding a fall arrest event.

NOTE: **NEVER** install in concrete poles.

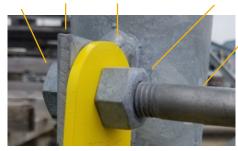






3. Correct weldment type:

NUT > TAB > YELLOW TIE OFF > JAM NUT > STEP BOLT





4. Proper welded clip and hardware:

Ensure tie-off is installed on a welded bracket and the step bolt has the proper hardware. As you can see from the photo to the right, if the tie off is not installed correctly it can create an unwanted situation.



5. Correct Bolt Type - when replacement or new bolt is called out:

Ensure the correct bolt and nut grade of A449 is used. Reference head marking to find grade.



AF Ordering information:

Step Bolt - Hot Dip Galvanized

				\$ / PC		
Part No.	Size	Grade		1+	50+	100+
2SBG58814A449	5/8-11 x 8-1/4	A449	45	\$3.86	\$3.50	\$3.21
2SBG34612A449	3/4-10 x 6-1/2	A449	35	\$4.98	\$4.22	\$3.98
2SBG34900A449	3/4-10 x 9	A449	25	\$9.11	\$7.90	\$5.60

Step Bolt Tie Off Bracket

Stainless Steel | Yellow | 45 Degree | 5000lb Rating

			\$ / PC	
Part No.		1+	50+	100+
14STO34	1	\$8.99	\$7.99	\$7.49

Additional installation videos and technical information available upon request. Contact an AF Sales Representative for additional info.